

PCT

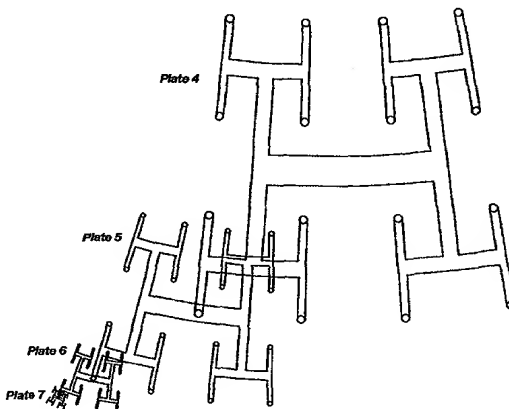
WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B01F 5/06		A1	(11) International Publication Number: WO 99/48599
			(43) International Publication Date: 30 September 1999 (30.09.99)
(21) International Application Number: PCT/US99/06245		(81) Designated States: AU, JP, US, ZA, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(22) International Filing Date: 22 March 1999 (22.03.99)			
(30) Priority Data: 60/079,028 23 March 1998 (23.03.98) US		Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	
(71) Applicant (for all designated States except US): AMALGAMATED RESEARCH, INC. [US/US]; 2531 Orchard Drive East, Twin Falls, ID 83301 (US).			
(72) Inventors; and			
(75) Inventors/Applicants (for US only): KEARNEY, Michael, M. [US/US]; 2151 Woodriver Circle, Twin Falls, ID 83301 (US). PETERSON, Kenneth, R. [US/US]; 1519 Princeton Drive, Twin Falls, ID 83301 (US). MUMM, Michael, W. [US/US]; 3798 North 3850 East, Hansen, ID 83334 (US).			
(74) Agents: BOND, Laurence, B. et al.; Trask, Britt & Rossa, P.O. Box 2550, Salt Lake City, UT 84110 (US).			

(54) Title: FRACTAL STACK FOR SCALING AND DISTRIBUTION OF FLUIDS



(57) Abstract

Fluid transporting fractal devices, which can be employed whenever a controlled distribution and/or collection of fluids is desired, are constructed to position fractal stages of either progressively smaller or progressively larger scales along the direction of flow (Plates #1-8). A preferred construction assigns generations of recursive fractal pattern to plates arranged in a stack.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

FRACTAL STACK FOR SCALING AND DISTRIBUTION OF FLUIDS

This application claims the benefit of U.S. Provisional Application No. 60/079,028 filed 23 March 1998.

5

TECHNICAL FIELD

This invention pertains to the scaling and distribution of fluids. It provides fractal structures arranged to minimize the intersection of recursive fluid flow paths.

BACKGROUND ART

Fluid transporting fractal structures ("fractals") have recently become available for the control of fluid flow. U.S. Patent No. 5,354,460, the disclosure of which is incorporated by reference herein, describes a fractal structure embodied as a fluid distributor/collector. A notable characteristic of the device disclosed by the '460 patent is its recursive scaling configuration which is, for purposes of this disclosure, regarded as a "fractal." This fractal configuration provides exceptionally even fluid flow distribution.

15

PCT/US97/17516, the disclosure of which is incorporated by reference herein, describes the use of space filling fluid transporting fractals for use as alternatives to the scaling and distribution function of turbulence.

"Fractal scaling," as contemplated by this invention, is a recursive process by which an algorithm is applied in successive stages, each time to process the outputs from an immediately preceding stage. A simple case for purposes of illustration is to apply the algorithm "divide a flow stream into two equal flow streams." According to this example, a flowing stream is divided into two equal streams of half the initial volume during a first stage. Each of the two resulting streams is then similarly divided to produce a total of four equal streams of reduced volume in a second stage. Those four resulting streams are then divided into eight equal streams of reduced volume in a third stage, and so on, through as many stages as are desired to achieve the distribution of fluid flow required for a particular application.

20

25

Mathematical models of fractal geometry assume that each division at each stage is identical and that precisely identical geometry is followed through each branch of successive stages. In practice, it is recognized that absolute adherence to a mathematical model is impractical. Accordingly, fractal devices are usually constructed

30

to approximate a theoretical model. That is, because of manufacturing and space constraints, commercial fractals often make use of "similar," rather than "identical" fractal patterns. This disclosure should be understood within that context. The practical consequences of this departure from theoretical are generally minimal within the practical realm.

DISCLOSURE OF INVENTION

The present invention comprises an improved fluid transporting fractal. Devices constructed in accordance with this invention can be employed whenever a controlled distribution and/or collection of fluids is desired. A notable feature of the structures of this invention is the positioning of fractal stages along the direction of flow. That is, stages of either progressively smaller or progressively larger scales are arranged serially in the direction of flow. It is within contemplation to construct an entire device, or multi-stage segment of such a device, as a unitary structure, e.g., through investment, shell or lost wax casting techniques. The multi level fractals of this invention are more conveniently provided, however through the use of a stack of fractal elements in an assembly, or "fractal stack." To avoid redundancy of description, this disclosure gives primary emphasis to fractal stacks utilized as distributors.

The individual elements of a typical fractal stack are three-dimensional components, structured and arranged for juxtaposed assembly in a specified sequence. Each fractal element is provided with channels and ports constituting a portion of a fractal fluid scaling array. Various portions of the scaling array may be assigned to individual elements, those portions being selected such that a practical recursive fractal array results from the assembly of the elements, in proper sequence, into the fractal stack. A presently preferred arrangement assigns the fluid flow channels of a specified fractal stage to a single specified fractal element. It is within contemplation to assign channels of different fractal stages to a single fractal element, and it is also within contemplation to divide channels of a specified fractal stage among a plurality of fractal elements. The channels associated with a particular element may be positioned on a single side or on the opposed sides. In the latter case, the channels of a fractal stage may be defined by juxtaposed matching grooves at the interfaces between adjacent elements.

An exemplary fractal element has a relatively large cross section normal the direction of fluid flow, to accommodate the largest fractal pattern in the stack. This pattern is typically that of the final fractal stage, and its "footprint" is dependant upon (among other things) the fractal number (the number of stages) accommodated by the stack. A relatively small height dimension is required to accommodate the flow channels arranged in a fractal pattern within, (most often openly communicating with either or both interfacing surfaces of the element). Such elements take the form of short prisms, usually cylindrical, and are designated "fractal plates," for purposes of this disclosure. Fractal plates may be stacked upon one another such that fractal distribution to progressively smaller scales occurs as fluid passes through the stack. The device therefore acts as a fluid distributor. The structures of this invention may alternatively be utilized as a fluid collector. For such applications, fluid is caused to pass from the smallest to the largest fractal scale. Near limitless scaling of fluid motion can be accomplished with this invention by the addition of fractal plates to the stack, that is, by increasing the fractal number of the stack.

According to certain embodiments of this invention, a "finishing" structure, such as a plate or plates, may be added to the fractal stack to provide additional fluid scaling. This final scaling stage is beneficial when the fractal manufacturing techniques used on the larger scale plates reaches a practical limit. The finishing plate allows a final fluid scaling to be implemented at the smallest of scales. The finishing plate can be of any material or configuration which provides a scaling effect. For example, fins, corrugations, column packings, screens, sponges or other structures capable of providing a tortuous, (or mixing-type), path for the fluid exiting the final fractal pattern can be used for this purpose. Fluid collision or impinging structure can also be used for the finishing plate. For example, small obstructions may be positioned in the path of the final fluid exits. Fluid splashing against these structures is broken into streams or droplets of smaller scales, thereby undergoing a final scaling effect.

The invention is thus applied in practice to a fractal fluid flow system in which recursive flow paths are arranged in a fractal pattern including generations of progressively increasing or decreasing scale. The improvement of the invention generally comprises providing portions of the fractal pattern in stacked arrangement with respect to each other, whereby to avoid intersection of recursive flow channels.

The generations of progressively increasing or decreasing scale are typically positioned between an inlet and an outlet, whereby to modify the scale of fluid flow through the system. The present invention arranges successively such generations of structural flow channels at different distances from the inlet in the direction of the outlet.

5 Most often, portions of the fractal pattern are provided on structural elements assembled in stacked arrangement with respect to each other. The structural elements are typically approximately congruent geometric solids with flow channels arranged. The invention is thus applied in practice to a fractal fluid flow system in which recursive flow paths are arranged in a fractal pattern including generations of progressively increasing or decreasing scale. The improvement of the invention generally comprises providing
10 portions of the fractal pattern in stacked arrangement with respect to each other, whereby to avoid intersection of recursive flow channels. The generations of progressively increasing or decreasing scale are typically positioned between an inlet and an outlet, whereby to modify the scale of fluid flow through the system. The present
15 invention arranges successively such generations of structural flow channels at different distances from the inlet in the direction of the outlet. arranged in conformance to the fractal pattern so as to constitute fractal elements. Ideally, these fractal elements comprise plates, which contain fractal patterns, stacked, one upon another, to provide a fractal stack constituting means for the distribution of fluid to
20 progressively different scales as fluid is caused to pass through the stack from its inlet to its outlet. The inlet may be located to direct fluid to either the largest or smallest scale fractal generation.

Particularly when the stack is operated as a distributor, it may include finishing structure at one (outlet) end, structured and arranged to promote even distribution of
25 fluid normal the direction of fluid flow through the stack. The finishing structure is preferably constructed and arranged to provide multiple channel tortuous pathways for fluid exiting the fractal pattern. The opposite (inlet) end of the stack may comprise a structural element containing distribution channels arranged to receive fluid from a primary inlet and to distribute scaled quantities of that fluid to respective inlets of a first
30 generation of the fractal pattern.

Another embodiment of this invention provides open area around the fractal pattern of the plates so that fluids can flow through the bulk of the device in either

direction without interfering with the scaling of the fluid inside the fractal. This arrangement is useful for applications such as counter-current operation or when a fluid is to be introduced or taken from a stream of fluid passing through the stack.

Because fractals are, by definition, invariant to scaling, this invention can be used
5 for any size application and still provide any desired range of fluid scaling. This device theoretically enables infinite scaling of fluids. The existing limits on manufacturing objects of very large or very small size impose practical limits upon sizing at present. It is understood, however, that as manufacturing methods for constructing large or small objects improve, those methods can be applied to expand the practical range of scaling
10 offered by this invention.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a view in side elevation, illustrating a fractal stack comprising eight plates;

FIG. 2 is a top plan view of Plate 1 of FIG. 1;

15 FIG. 3 is a top plan view of Plate 2 of FIG. 1;

FIG. 4 is a top plan view of Plate 3 of FIG. 1;

FIG. 5 is a top plan view of Plate 4 of FIG. 1;

FIG. 6 is a diagram illustrating the fractal pattern effected by plates 4, 5, 6 and 7 of FIG. 1;

20 FIG. 7 is a pictorial view of Plate 8 of FIG. 1; and

FIG. 8 is an enlarged pictorial view of a portion of FIG. 7.

BEST MODES FOR CARRYING OUT THE INVENTION

The fractal stack illustrated by FIG. 1 includes eight plates, although the invention
25 contemplates embodiments having either fewer or more plates, depending upon the requirements of a particular application. As illustrated, circular ports pass through the plates, and elongate channels between inlet and outlet ports comprise grooves cut, molded or otherwise formed in one surface of the plate. Plates 1-3 provide a general preliminary scaling of the fluid introduced to the inlet 21 (FIG. 2) and divided through
30 channels 23 to ports 25 (FIG. 3) and then through channels 27 to ports 29 (FIG. 4). Plate 3 provide a 6-way conduit scaling of the fluid introduced to the inlet 21. Plate 3 provides a 36-way conduit scaling of the fluid. Plates 4, 5, 6, and 7 are fractal elements,

which allow the near limitless scaling of this invention. (See FIGS. 5 and 6.) Any number of fractal plates can be used, depending upon the fine scaling requirements of the application at hand. Only four such plates are illustrated. Plate 8 represents an optional "finishing" plate.

5 Plate 4 (FIG. 5) is the first fractal scaling plate in the illustrated system. In designing a system, conduit plates (1, 2 and 3) preceding the fractal plates (4, 5, 6, and 7) can be modified with respect to number and pattern as required to coordinate liquid feed to the subsequent fractal plates. For example, FIG. 5 shows 3 rings of fractal pattern. Because of space limitations, the fractal pattern of the innermost ring differs somewhat
10 from that of the outer two rings. Adding additional rings, e.g., for larger diameter devices, will require a larger number of conduit branches on the previous non-fractal scaling plate or plates. It can also be seen from FIG. 5 that additional fractal scaling pattern may be provided on any fractal plate before passing the fluid to the next plate in the series. It is not usually necessary to pass fluid to the next plate until a crossover of
15 the fractal conduit pattern is imminent.

FIG. 6 illustrates the basic fractal flow distribution pattern provided through plates 4, 5, 6 and 7. Scaling of the fluid can continue without limit (within manufacturing constraints) by adding additional fractal plates to the stack (FIG. 1). FIG. 6 shows that individual fluid conduits would inevitably overlap were the entire pattern of fluid conduits
20 placed on a single plate.

FIG. 7, while illustrating a finishing plate, also illustrates pictorially the general shape and relative dimensions of all of the plates in the stack. Bolt holes 35 are provided in each of the plates for connecting them in position within the fractal stack. A structural element 37 is positioned atop a fluid exit port 39. As best shown by the enlarged
25 depiction of FIG. 8, the element 37 is constructed of bars 41, arranged to provide a final tortuous pathway, which finishes spreading of the fluid evenly over the cross section of the stack.

INDUSTRIAL APPLICABILITY

30 Devices constructed in accordance with this invention can be employed whenever a controlled distribution and/or collection of fluids is desired.

Any fluid process may benefit from this invention if control of fluid scaling is advantageous. Without limiting the scope of the appended claims in any way, exemplary applications of the invention include: general scaling of fluids from large to smaller scale motion; general scaling of fluids from small to larger scale motion; rapid formation of
5 fluid surfaces; rapid formation of low-turbulence fluid surfaces; rapid collection of fluid surfaces. Apparatus constructed in accordance with this invention may, among other things, be applied to the introduction of low turbulence fluid surfaces into other fluids; adsorption or absorption processes; chromatography procedures; ion exchange operations; gas/liquid counter-current applications; distillation equipment; reactors;
10 aerators and flow through mixers. While the foregoing examples are expressed in terms of "motion" and "surfaces," they may also be conceptualized in terms of fluid volumes or streams.

CLAIMS

What is claimed is:

1. In a fractal fluid flow system in which recursive flow paths are arranged in
5 a fractal pattern including generations of progressively increasing or decreasing scale, the improvement comprising providing portions of said fractal pattern in stacked arrangement with respect to each other, whereby to avoid intersection of recursive flow channels.
- 10 2. An improvement according to Claim 1, wherein said portions of said fractal pattern are provided on structural elements assembled in stacked arrangement with respect to each other.
3. An improvement according to Claim 2, wherein said structural elements
15 are approximately congruent geometric solids with flow channels arranged in conformance to said fractal pattern.
4. An improvement according to Claim 3, wherein said structural elements
20 comprise plates, which contain fractal patterns, stacked, one upon another, to provide a fractal stack constituting means for the distribution of fluid to progressively different scales as fluid is caused to pass through the stack.
5. An improvement according to Claim 4, further including finishing
25 structure at an output end of a said stack operated to function as a distributor, whereby to promote even distribution of said fluid normal the direction of flow of said fluid.
6. An improvement according to Claim 3, wherein said structural elements
30 comprise fractal elements arranged in a fractal stack with an inlet at a first end of said stack and an outlet at a second end of said stack.
7. An improvement according to Claim 6, wherein said first end of said stack
comprises a structural element containing distribution channels arranged to receive fluid

from said inlet and to distribute scaled quantities of said fluid to respective inlets to a first generation of said fractal pattern.

8. An improvement according to Claim 6, further including finishing
5 structure at said output end of a said stack operated to function as a distributor, whereby to promote even distribution of said fluid normal the direction of flow of said fluid.

9. An improvement according to Claim 8, wherein said finishing structure is
constructed and arranged to provide multiple channel tortuous pathways for fluid exiting
10 said fractal pattern.

10. In a fractal fluid flow system in which recursive structural flow channels
are arranged in a fractal pattern including generations of progressively increasing or
decreasing scale between an inlet and an outlet, whereby to modify the scale of fluid flow
15 through the system, the improvement comprising arranging successive said generations
of structural flow channels at different distances from said inlet in the direction of said
outlet, whereby to avoid intersection of recursive flow channels.

11. An improvement according to Claim 10, wherein said fractal pattern is
20 distributed among structural fractal elements arranged in stacked relationship.

12. An improvement according to Claim 11, wherein said fractal elements are
arranged in a fractal stack with an inlet at a first end of said stack and an outlet at a
second end of said stack.
25

13. An improvement according to Claim 12, wherein said first end of said
stack comprises a structural element containing distribution channels arranged to receive
fluid from said inlet and to distribute scaled quantities of said fluid to respective inlets to
a first generation of said fractal pattern.
30

14. An improvement according to Claim 12, further including finishing
structure at said output end of a said stack operated to function as a distributor, whereby

to promote even distribution of said fluid normal the direction of flow of said fluid.

15. An improvement according to Claim 14, wherein said finishing structure is constructed and arranged to provide multiple channel tortuous pathways for fluid exiting
5 said fractal pattern.

16. An improvement according to Claim 15, wherein said first end of said stack comprises a structural element containing distribution channels arranged to receive fluid from said inlet and to distribute scaled quantities of said fluid to respective inlets to
10 a first generation of said fractal pattern.

1/8

Plate #	1	
	2	
	3	
	4	
	5	
	6	
	7	
	8	

Fig. 1

2/8

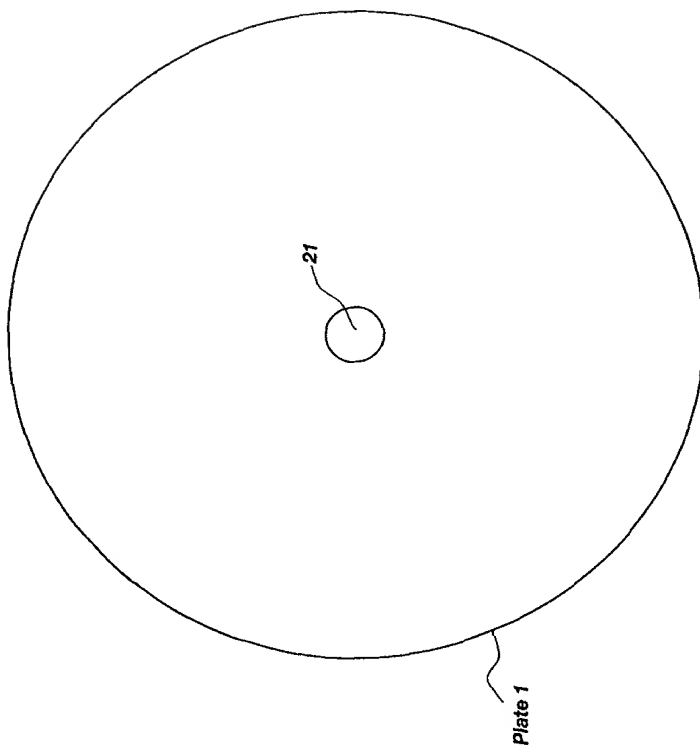


Fig. 2

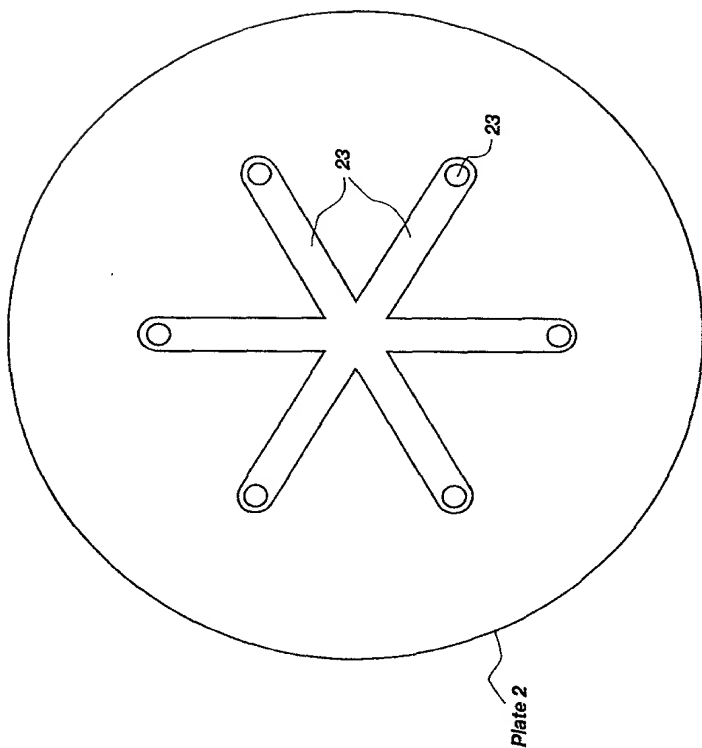


Fig. 3

4/8

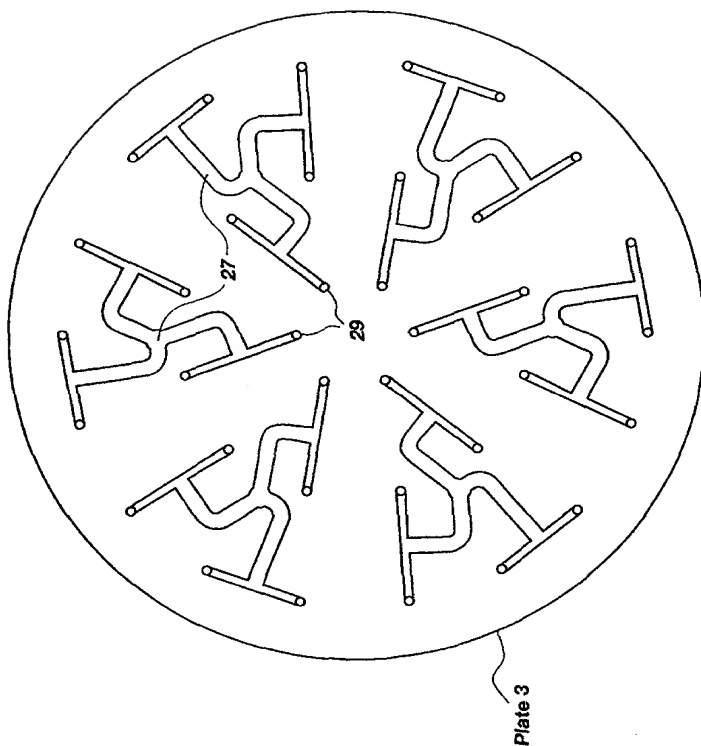


Fig. 4

5/8

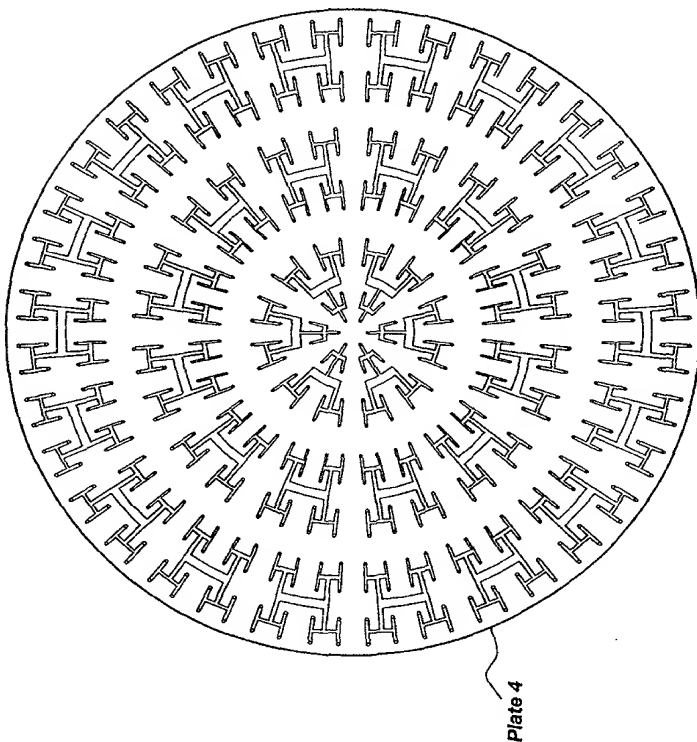
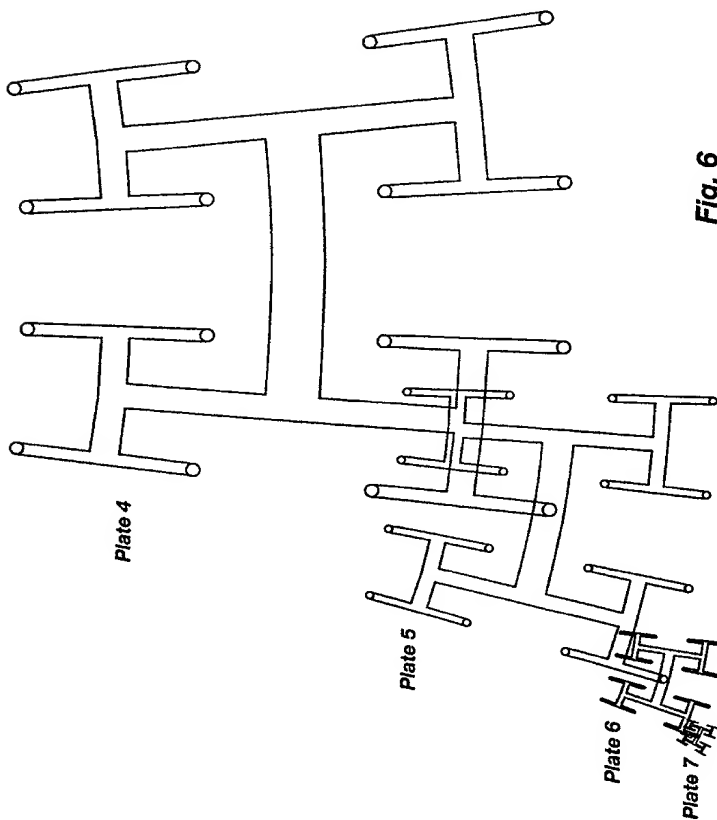


Fig. 5

6/8



7/8

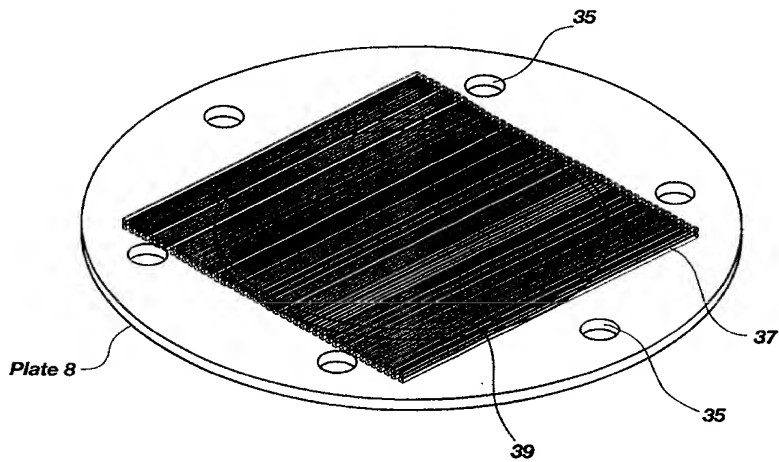


Fig. 7

8/8

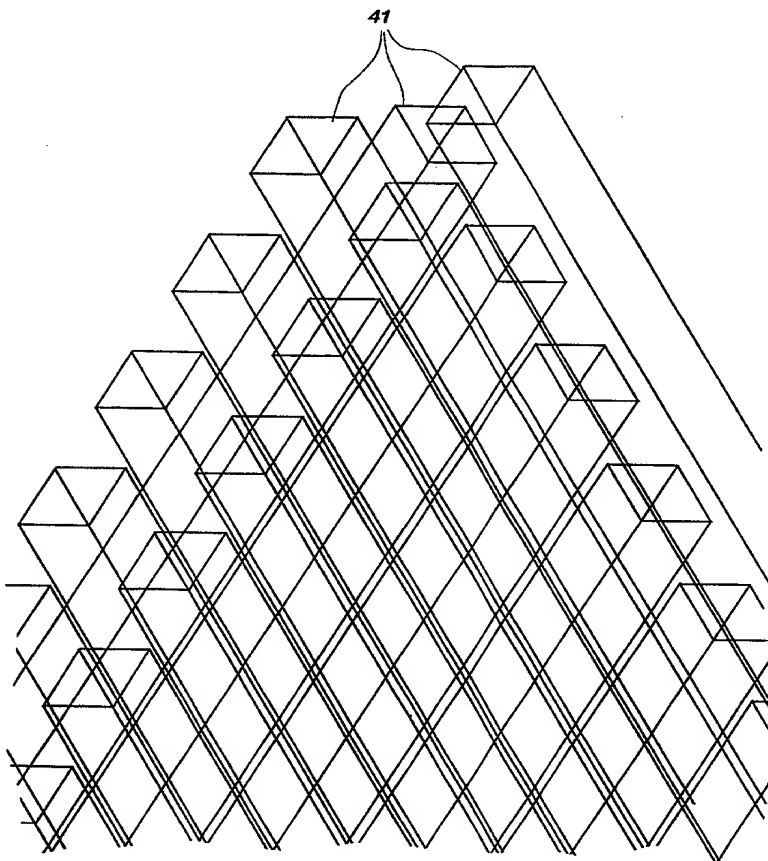
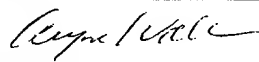


Fig. 8

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US99/06245

A. CLASSIFICATION OF SUBJECT MATTER IPC(6) :BOIF 5/06 US CL :366/336, 341 According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 366/336, 337, 338, 339, 340, 341, 342, 349, 174.1, 183.1; 137/625.28, 599; 165/109.1, 159, 172, 296, 100, 102; 216/002 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WEST (Derwent), search terms: fractal, channel, fluid				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X	US 5,304,487 A (WILDING et al) 19 April 1994, see entire document, figure 1.	1		
A,P	WO 98/14268 A (AMALGAMATED RESEARCH INC.) 09 April 1998. See entire document	1-16		
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.				
<table border="0"> <tr> <td> * Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "B" earlier document published on or after the international filing date "E" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed </td> <td> "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "A" document member of the same patent family </td> </tr> </table>			* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "B" earlier document published on or after the international filing date "E" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "A" document member of the same patent family
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "B" earlier document published on or after the international filing date "E" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "A" document member of the same patent family			
Date of the actual completion of the international search 20 JULY 1999		Date of mailing of the international search report 27 JUL 1999		
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230		Authorized officer TONY SOOHOO  Telephone No. (703) 308-0661		